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**ABSTRACT**

The abstract section should be written using in 11 pt. If the abbreviation is used, the abbreviated name should be specified in parentheses. The intent of the study and the methods used should be briefly stated, the findings should be summarized with sufficient numerical details and the results should be explained within the presented findings. Summarize if desired; purpose, method, findings and conclusions. The entire summary should be between 150-200 words, excluding the title of the article, the name of the author, and last name.

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1. **THE FULL PAPER WRITING RULES**
	1. **Fundamental Principles**

The paper size of the paper is A4 (210x297mm) type. Besides, the margins are about 2,5cm for all of them such as top, bottom, left, and right. The text of the study must be 11 font size using Times New Roman font style and the spacing between each line should be 1. The authors must avoid using indents at each paragraph.

The maximum pages of the paper including the references must not exceeded 15 pages. When the authors send the full paper to the journal, editorial board does not correct any grammatical errors. For this reason, the authors are responsible in terms of expressional and grammatical errors. After each paragraph, a line spacing must be added.

* 1. **The Section of The Paper**

The authors are free to divide the paper into the desired sections. In general, the common style and suggested style of the sections is given below;

1. INTRODUCTION

2. MATERIAL AND METHOD

3. EXPERIMENTAL RESULTS

4. CONCLUSION

REFERENCES

The detailed knowledge and information, figures and tables which are related to each section should be given.

* + 1. **The classifying the section headers of the paper**

The main headers (Such as; 1. INTRODUCTON) should be written as **bold**, all CAPITAL, justified using 11-point font size and Times New Roman font style. The properties of the first-degree sub-headers (Such as; 1.2. The Sections of The Paper) are **bold**, First Letters Capital, justified using 11-point font size and Times New Roman font style. For the second level sub-headers and the others, the properties should be used as **bold**, Sentence case, justified using 11-point font size and Times New Roman font style. The numbering style of the headers is given in Figure 1.



**Figure 1.** The numbering style of the headers.

All the main headers and the sub-headers must be aligned as justified. The authors must avoid using tab feature after the numbers of the headers. Instead of tab, the space should be used between numbers and text of the headers. In addition, the authors should not use dot at the end of texts of the headers.

1. **FIGURES AND TABLES**

The resolution and dpi of the figures must be high enough to understand properly. For the figures, all the image file types such as GIF, JPG, TIF, BMP can be used. As the editorial board of the journal, we suggest that authors should use PNG file types for the adding figures into the journal in terms of resolution and file size. In addition, the content of the tables should be good enough to read properly.

* 1. **Figure Arrangement**

The figures are placed in the center of each page. If the figure is placed after a paragraph, one-line spacing should be added. The title of the figures is located under the figure as center and the title of the figure must be clear and easy understanding. Authors must avoid using long figure titles and names. The figure title is 10 points font size with Times New Roman font style. “Figure #No.” part must be bold, and the title part is regular. The dot must be added at the end of the figure title. If the figures belong to another academic study, the reference number must be added at the end of the figure title. While adding reference number, do not use a space after the last word of the figure title. In Figure 1 and Figure 2 show an example figure placement in a paper.



**Figure 2.** An example of the figure placement [1].

If multiple images are given in same figure, the figure must be divided such as (a), (b), (c) etc. In Figure 3, an example usage of the multiple images in same figure is shown. As editorial board, we advise authors to use tables for the multiple images. In this way, images and titles of the images can be aligned as desired easily. If the authors use the tables for the multiple images, please hide the all edges after the placement.

|  |  |  |
| --- | --- | --- |
|  |  |  |
| (a) | (b) | (c) |
| **Figure 3.** An example of the multiple images in same figure [2]. |

* 1. **Table Arrangement**

The tables are placed at the center of the page and the authors should use CENTER align. If a table is added after a paragraph, then a line spacing must be given. The tables must have clear and obvious titles. The authors must avoid the long and complex title. The properties of the table title are 10 points font size with Times New Roman font style. The location of the table title is the just above the table. An example of the table is shown in Table 1. As the editorial board, we advise authors to use same standard for the all tables in paper. The text in tables must be readable size but the font size does not exceed the 10-points font size and font style should be Times New Roman. Even if there is not any standard for the tables and text in tables, the authors should prepare a proper template for the tables to achieve paper integrity.

**Table 1.** The mechanical properties of St37[3].

|  |  |  |
| --- | --- | --- |
| **Properties** | **Unit** | **Value** |
| Density | *kg/m3* | 7,85 |
| Youngs Modulus | *GPa* | 210 |
| Ultimate Tensile Strength | *MPa* | 360 |
| Yield Strength | *MPa* | 225 |

1. **CONCLUSION**

This writing rules are valid for the “International Journal of 3D Printing Technologies and Digital Industry”. This file was prepared according to the writing rules and the authors are free to use this document as template while they are preparing their study.

**ACKNOWLEDGEMENT**

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Below is the **reference writing style** to be used:

**Reference Formatting Guidelines (Springer’s Lecture Notes in Computer Science (LNCS))**

References must follow the **numbered citation style** used in LNCS. In-text citations appear as numbers in square brackets **[1], [2], [3]**, and references are listed **in the order they appear in the text**.
Key formatting rules for LNCS:
-No quotation marks for titles.
-Author initials before surnames.
-Journal names and book titles in *italics*.
-Use of “vol.”, “no.”, “pp.”.
-Year in **parentheses at the end**.

**Book**

**Format:**
Initials Surname, *Book title*, pp. xx–xx. Publisher, City (Year)

**Example:**
A. Baykasoğlu, T. Dereli, *Üretimde bilgi teknolojisi yöntemleri*, pp. 254–255. Kırmızı Yayınları, İstanbul (2006)

**Section of a Book**

**Format:**
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**Web Page**

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